NORONEN SINCE 1961

LIST

| General Product Specification | |
|-------------------------------|---------------------------------|
| Product group | Polyester polyacrylic flatweave |
| Composition faceside | 78%PES 22%PAC |
| Composition backing | n/a |
| Coating | Needle punch |
| Material Weight | 612 g/lm |
| Tariff No. | 54077300 |
| Minimum usable width | 138 cm |
| Roll length | 40 mtr |
| Number of colors | 9 |

Product Specific Properties:

- strong fabric, suitable for intensive use
- woolly and full grip
- natural and multicoloured aspect
- meets the Standard BS5852 Cigarette&Match



Information about the Productgroup:

This is a fabric formed by 2 thread groups crossing at right angles to each other; this fabric consists of 100% synthetic fibres. In this case a combination of polyester and polyacrylic. This type of thread is inherently strong and has a high level of abrasion resistance. Acrylic is characteristically soft and woolly. The closer the threads are to each other, the higher the density and the heavier the fabric will be.

Test specifications:

| Abrasion resistance | 32000 cycles till yarnbreakage |
|---------------------------------|---|
| ENISO12947 1 & 2 | Martindale |
| Pilling resistance | class 4-5 |
| ENISO12945-2 | 2000 Rubs |
| Lightfastness EN ISO 105 B02 | Light colors 5 Middle colors 5 Dark colors 5 |
| Tensile (breaking str.) | Warp 1590 Newton |
| ENISO 13934-1 | Weft 1883 Newton |
| Tear strength | Warp 276 Newton |
| <i>ENISO 13</i> 937-3 | Weft 352 Newton |
| Seam slippage | Warp 3,5 mm |
| EN ISO 13936 2 | Weft 4,2 mm |
| Fastness to rubbing | class 3-4 Wet |
| EN ISO 105 X12 | class 4 Dry |
| | |





| Test specifications: | | |
|----------------------|----------------|--------------|
| Yarn dyed | | \checkmark |
| Piece dyed | | |
| Damp- prevented | | |
| Dirt-prevented | | |
| Flame resistance | | |
| Cigarette test: | BS 5852 (1979) | \checkmark |
| Match test: | BS 5852 (1979) | \checkmark |

Washing Instructions





